

**1" REAR BLOCKS AND U-BOLTS  
2005-18 TOYOTA TACOMA**

**PRODUCT: 505074-TC**

<b>PARTS LIST</b>	<b>QTY</b>
LIFT BLOCKS	2
U-BOLTS	4
NUTS AND WASHERS	8



PLEASE DOUBLE CHECK THE PARTS LIST BEFORE BEGINNING  
INSTALLATION TO ENSURE ALL PARTS ARE PRESENT. IF THERE IS  
SOMETHING MISSING, PLEASE CONTACT IMMEDIATELY

READ THE INSTRUCTIONS THOROUGHLY AND COMPLETELY BEFORE  
BEGINNING THE INSTALLATION.

**PRIOR TO INSTALLATION:**

1. Factory service manual is recommended to have on hand.
2. Secure and properly block vehicle prior to beginning installation.
3. Always wear safety glasses when using power tools or working under the vehicle.
4. Modifications to any part will void the warranty associated with that product.

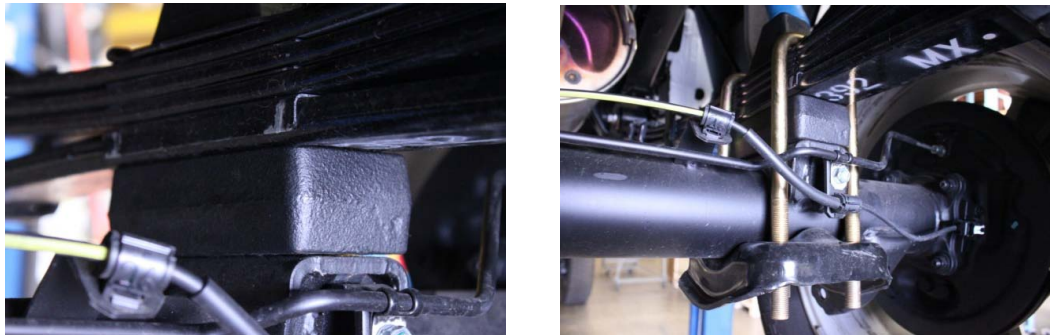
After removing parts from vehicle, save hardware for reinstallation

**IT IS RECOMMENDED THAT YOU HAVE YOUR VEHICLE'S ALIGNMENT CHECKED WHENEVER INSTALLING  
NEW TIRES. IT IS ALSO RECOMMENDED THAT YOU ADJUST YOUR HEADLIGHTS WHENEVER YOUR  
VEHICLE'S RIDE HEIGHT IS ALTERED.**

1. Using an adjustable jack, jack up the rear of the truck and support the vehicle under the frame rails using jack stands. Keep the adjustable jack under the axle for height adjustment.
2. Remove both rear tires.
3. Remove the factory shock absorbers and retain hardware for installation of the new longer shocks.
4. Remove factory u-bolts on one side only, lower the axle using the floor jack and install the new block.



5. Use the floor jack to lift the rear axle, keeping the pin aligned with either the centered hole or the offset hole, and install the new u-bolts with the provided hardware. **NOTE: TORQUE U-BOLTS TO 100 FT/LBS**



6. Repeat steps on the other side. **NOTE: AFTER, ENSURE THERE IS ENOUGH SLACK IN BRAKE LINES, ABS LINES, AND E-BRAKE CABLES. IF ANY OF THESE ARE TOO TIGHT, MAKE ADJUSTMENTS TO ENSURE THEY ARE NOT STRETCHED WHEN THE AXLE DROOPS OUT.**
7. Install wheels and tires, set vehicle on the ground.