



INSTALLATION INSTRUCTIONS

Installation instructions for Desert Series Step Boards for 2007-2016 Jeep JK Unlimited & 2 Door PN JK-4125 (JKL) and PN JK-4126 (JK-2 DR) Rock Steps

** Inspect Trail steps and all parts prior to installation. Contact us at 951-808-0750 for missing parts.

Hardware list:

<u>Qty</u>	<u>Description</u>
2	6Mx30M Hex head bolt
8	10Mx30 Hex head bolt
8	8Mx30 Hex head bolt
4	6M flat washers
2	6M lock washers
2	6M nuts
6	8M nuts
14	8M flat washers
2	Front brackets (4 brackets on the JK-4126)
2	Rear brackets (none of these on the JK-4126)
4	"T" bolts
4	Small tabs with welded nut attached



Front and rear
brackets

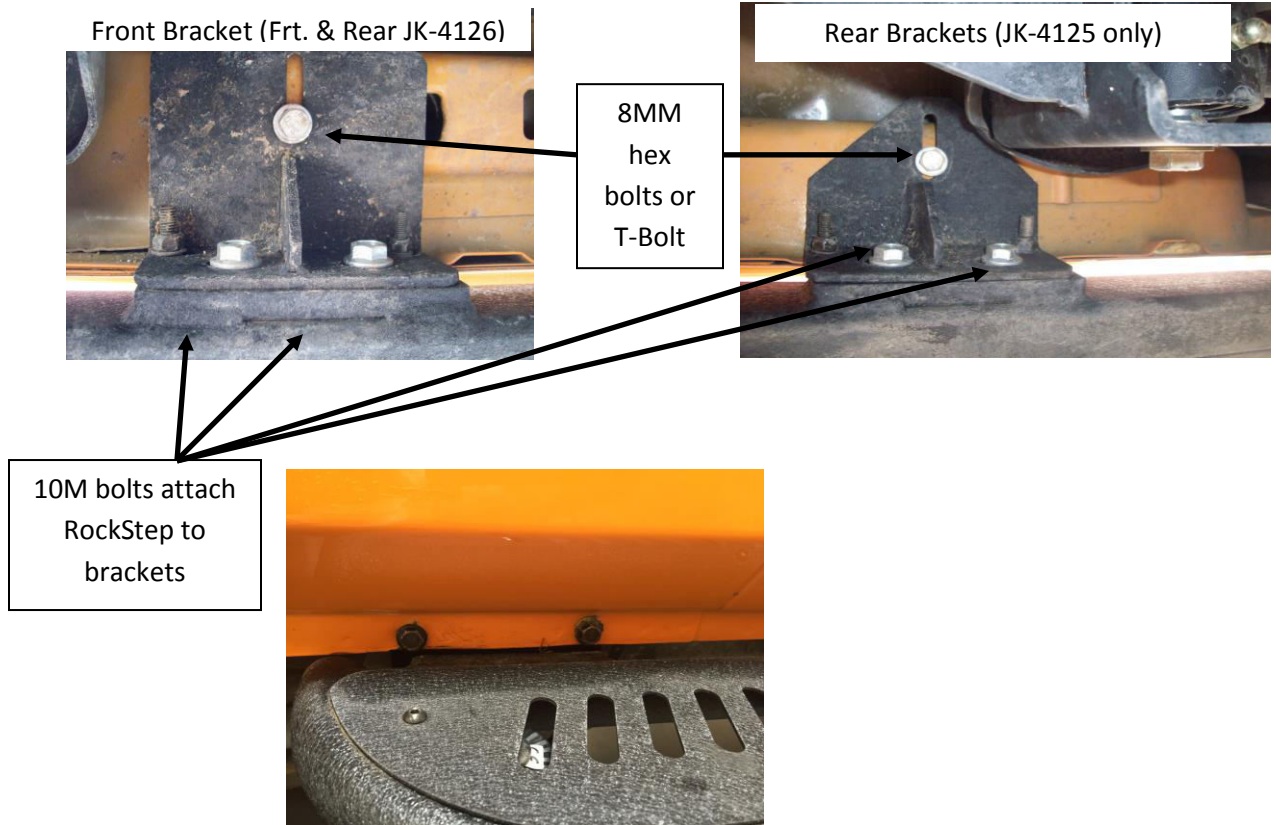


Center Bracket
shown with
reverse passenger
side spacer
bracket

Installing Trail Steps:

We recommend you have help with lifting of the Steps Boards to avoid injury or damage to boards or the vehicle.

- 1 If vehicle has factory steps, remove at this time.
- 2 Loosely attach step brackets to the pinch weld using M8 hex head bolts & 6M hex head bolts hardware. One 6M bolt and one 8M bolt will be used with the front brackets and 8M only on the rear brackets. On early model JK's you will need to insert the "T" bolts up into the body prior to installing the brackets. On late model (2012 and up) there are threaded inserts in these areas already. If this is the case use 8M hex bolt to attach the bracket to the body. ****Note:** the holes in the pinch weld may vary slightly, if this is the case you may need to enlarge the hole with a drill.



- 3 Once brackets are loosely in place it is time to install the step bar. Due to the length and weight of the bar we recommend that you have a helper lift the bar in place. Once in place attach the bar to the brackets with the 10M bolts. Note that there are two option in the center. Use the forward one based on the side the bar is being installed on. Place one in the front bracket and one in the rear bracket first, and then install the second bolt in each. Once all bolts are attached and you are satisfied with the position of the step bar then begin to tighten all hardware. Start with the pinch-weld bolts, then body bolts, finish with the bolts attaching the bar.
- 4 We have designed special light tabs that have a welded nut attached. These tabs are used if you want to install rock/puddle lights. We have designed them to work with the KC-Hilites Cyclone lights (Wiring and lights are available through local KC dealers).



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Note: Recheck all hardware after the first couple hundred miles. It is advised to inspect the bumper and hardware periodically. **Do not return this product to the dealer if there is a question or concern about a possible defect, contact us directly and we will make every effort to resolve the issue as quickly as possible. 1-951-808-0750 or kneubauer@tolarmfg.com**** Body Armor warranty policy: Body Armor 4x4 warrants this product to be free from manufacturer defects for the life of the product. Damage to the product is not considered a defect; abuse of the product is not considered a defect. If fitment issues occur during the installation is not considered to be a defect, call our office to resolve fitment or installation questions. 951-808-0750. Body Armor 4x4 warranty's the paint for 90 days from date of purchase. Rust is not a warrantable defect as we cannot control proper maintenance of the product or environmental variables. We use the highest quality powder coat process as well as an E-Coat undercoating, this allows for the maximum corrosion resistance available. Proper maintenance is required to maintain the long term luster of the paint. Touch rock chips with a quality flat black spray paint or automotive touch up paint.