

INSTALLATION INSTRUCTIONS

Installation instructions for Toyota FJ FJ-2169 Rear bumper

** Inspect bumper and all parts prior to installation. Contact us at 951-808-0750 for missing parts.

Hardware list:

	TC-2961
QTY 8	M12X1.75X40mm
QTY 8	M12X1.75 nut
QTY 26	M12 Washer
QTY 10	M12X1.25X65mm

Removing Factory bumper:

- 1 Remove rear bumper fascia from vehicle.
- 2 Remove back-up sensors if equipped and save for installation.



3 Remove Styrofoam center piece.









Bumper Installation For FJ-2961:

We recommend you have help with lifting of the rear bumper to avoid injury or damage to bumper and vehicle.

1 Cut plastic corner pieces from rear fascia as shown in pictures.



- 2 Reinstall cut corner pieces.
- 3 Bolt corner pieces to center section with supplied hardware.

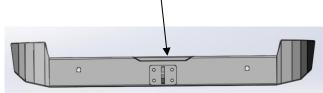








4 Using M12x1.75x40mm bolts, washers and nuts attach D-ring plate to bumper and bumper to vehicle.



5 Install four bolts through bottom of bumper into frame(spacers may be required).



- 6 Check alignment to body and tighten all hardware.
- 7 Install back-up sensors.

Note: Recheck all hardware after the first couple hundred miles. It is advised the inspect the bumper and hardware periodically.





