

**Installation instructions for 2011-2013 Ford Super Duty Front Winch Bumper****PN FD-19335**

- \*\* Inspect RockSteps and all parts prior to installation. Contact us at 951-808-0750 for missing parts.
- \*\* If there is any freight damage, contact the company where you purchased the product. They will be able to process a freight claim or direct you to us if your order was shipped directly from Body Armor.

**Hardware list:**

QTY 6	M10X1.5X40mm
QTY 12	M10 Washer
QTY 6	M10X1.5 nut

**Removing Factory bumper:**

- 1 Detach Side brackets from corner of bumper.



- 2 Remove rubber flap from bumper



- 3 Disconnect wire harness for factory fog lights



- 4 Remove bolts from front of bumper and front bumper



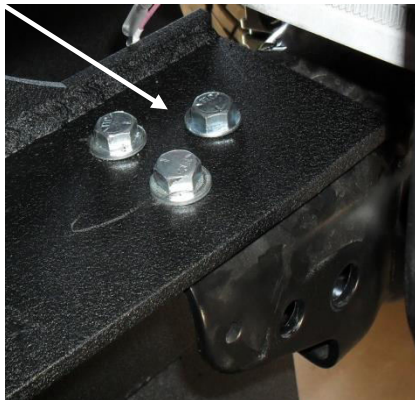
- 5 Remove front tow hooks and lower crash brackets. Retain hardware from crash brackets for later



### Bumper Installation for FD-19335:

We recommend you have help with lifting of the front bumper to avoid injury or damage to bumper and vehicle.

- 1 If installing a winch install at this time. Mount auxiliary lights at this time.
- 2 Install Front bumper using M 10 hardware and factory hardware retained. Leave loose at this time. M 10 hardware is to be used for 6 bolt locations at factory tow hook location. Reuse factory hardware for side of frame locations on bumper.



- 3 Check alignment to body and tighten all hardware at this time.

**Note: Recheck all hardware after the first couple hundred miles. It is advised to inspect the bumper and hardware periodically.**



# INSTALLATION INSTRUCTIONS

**Do not return this product to the dealer if there is a question or concern about a possible defect, contact us directly and we will make every effort to resolve the issue as quickly as possible. 1-951-808-0750 or [kneubauer@tolarmfg.com](mailto:kneubauer@tolarmfg.com)**

**\*\* Body Armor warranty policy: Body Armor 4x4 warrants this product to be free from manufacturer defects for the life of the product. Damage to the product is not considered a defect; abuse of the product is not considered a defect. If fitment issues occur during the installation is not considered to be a defect, call our office to resolve fitment or installation questions. 951-808-0750. Body Armor 4x4 warranty's the paint for 90 days from date of purchase. Rust is not a warrantable defect as we cannot control proper maintenance of the product or environmental variables. We use the highest quality powder coat process as well as an E-Coat undercoating, this allows for the maximum corrosion resistance available. Proper maintenance is required to maintain the long term luster of the paint. Touch rock chips with a quality flat black spray paint or automotive touch up paint.**